

# Precision Machined Polymer Components

Poly Fluoro offers high-precision machined components in various polymers. With a state-of-the-art CNC machining facility that boasts turning, turn-milling, and milling in up to 5-axes, we have unmatched capabilities in manufacturing close-tolerance, high-complexity parts.

Polymers exhibit various properties; each material requires a unique understanding of its behavior during machining. Our experience across a vast range of different polymers has equipped us to quickly understand client requirements and turn out high-quality machined parts with minimal lead times.

- High-temperature plastics
- Excellent chemical and weather resistance
- 4 and 5-axis milling allows fewer settings for higher accuracy
- Range of over 30 polymers
- Heat stable materials
- Exceptional dimensional stability

Close tolerances within 20 microns

High strength materials



## Why Poly Fluoro?

- We have **one-of-a-kind** facilities for processing, machining, and inspecting our polymer components.
- Since our factory is dedicated to polymers, there is **no risk** of metal ingress or contamination during the production process.
- We have over **35 years of experience** with a global network of consultants, so no polymer is out of our scope or capability to master.

Material Name	Main Properties	Notes/Applications	Temperature Range
PTFE	<ul style="list-style-type: none"> <li>- Very low coefficient of friction and excellent chemical resistance.</li> <li>- Soft and easily machinable.</li> <li>- Will deform under high loads.</li> </ul>	<ul style="list-style-type: none"> <li>- Being chemically inert, PTFE resists chemicals and high temperatures while offering self-lubrication.</li> <li>- Material of choice for automotive, aerospace, railways, machine tool, oil &amp; gas, heavy electricals, chemical industries, and more.</li> </ul>	-40°C to 260°C
TFM, PFA, FEP	<ul style="list-style-type: none"> <li>- Much denser polymer structure than Virgin PTFE.</li> <li>- Displays better stress recovery.</li> </ul>	<ul style="list-style-type: none"> <li>- Modified TFE polymers can be welded for fabrication.</li> <li>- Excellent for bellows and diaphragms. PFA and FEP are melt processable variants.</li> </ul>	-40°C to 260°C
UHMWPE	<ul style="list-style-type: none"> <li>- Highly resistant to corrosive chemicals, except for oxidizing acids and organic solvents.</li> <li>- Extremely high wear resistance.</li> </ul>	<ul style="list-style-type: none"> <li>- Also known as High Modulus Polyethylene (HMPE) or High-Performance Polyethylene (HPPE).</li> </ul>	-40°C to +80°C
PCTFE	<ul style="list-style-type: none"> <li>- Excellent for cryogenic and Oxygen use.</li> </ul>	<ul style="list-style-type: none"> <li>- A homo-polymer of Chlorotrifluoroethylene</li> </ul>	-40°C to 260°C
PEEK	<ul style="list-style-type: none"> <li>- Excellent chemical resistance and mechanical properties at elevated temperatures.</li> <li>- High tensile strength and dimensional stability.</li> <li>- Available in fillers of carbon, glass, graphite, and PTFE.</li> </ul>	<ul style="list-style-type: none"> <li>- FDA approved.</li> <li>- Most effective as a seal, backup ring, V-packing, or Chevron seal.</li> <li>- Used as rotary seals in nuclear applications.</li> </ul>	-40°C to 260°C
Acetal or POM or Delrin	<ul style="list-style-type: none"> <li>- Displays good resistance to wear and deformation under load.</li> <li>- Easy to machine.</li> <li>- Dimensionally very stable</li> </ul>	<ul style="list-style-type: none"> <li>- Excellent for valve seat applications, ferrules, probes, and sensors.</li> </ul>	up to 80°C
PPS or Ryton	<ul style="list-style-type: none"> <li>- Excellent chemical resistance and mechanical properties at elevated temperatures.</li> <li>- High tensile strength and dimensional stability.</li> </ul>	<ul style="list-style-type: none"> <li>- Used extensively in pulp and paper manufacturing as it resists specific chemicals.</li> <li>- Cost effective alternative to PEEK.</li> </ul>	-40°C to 220°C
PVDF or Kynar	<ul style="list-style-type: none"> <li>- Excellent chemical resistance. High tensile strength and dimensional stability.</li> <li>- Resistant to creep.</li> </ul>	<ul style="list-style-type: none"> <li>- Used in chemical industries for linings, fittings, and sleeves.</li> <li>- Excellent in semi-conductor components.</li> </ul>	-40°C to 220°C
PA or Nylon	<ul style="list-style-type: none"> <li>- Displays good resistance to wear.</li> <li>- Offers thermal and electrical insulation in moderate conditions.</li> <li>- Easy to machine.</li> <li>- Dimensionally very stable</li> </ul>	<ul style="list-style-type: none"> <li>- Excellent as bobbins, sliding elements, and insulating sheaths.</li> <li>- PA6, PA66, and PA12 variants - enhanced properties can be achieved by filling with glass or PTFE.</li> </ul>	up to 80°C
PEI or Utem	<ul style="list-style-type: none"> <li>- High chemical resistance.</li> <li>- Excellent dielectric strength.</li> <li>- Can be both compression and injection moulded.</li> </ul>	<ul style="list-style-type: none"> <li>- Finds application in wastewater management, chemical processing heavy electricals, and medical equipment.</li> </ul>	up to 180°C
PI or Kapton	<ul style="list-style-type: none"> <li>- Among the most robust polymers with superior resistance to both impact and temperature.</li> <li>- As a film, it exhibits excellent dielectric strength.</li> </ul>	<ul style="list-style-type: none"> <li>- Used as an insulation material in film form.</li> <li>- Can be compression moulded to make high-strength seals, and valves.</li> </ul>	-250°C to 400°C

